



a **Cargill** company

# Multi-Botanical Facial Cleansing Oil

*Products Highlighted: Floralipids® Moringa Oil Refined, Floramac® 10, and Floraesters K-100® Jojoba*



This blend combines a representative ingredient from four main botanical sources. Specially formulated with Moringa, Macadamia, and Jojoba, the product applies easily to the face and can be rinsed clean with water. This cleansing product helps to remove make-up, oil, and sunscreens found in many of today's common daily-wear facial products. It displays superior cleansing and rinse-off characteristics and still maintains a lightweight texture not found in many cleansing oils.

Phase	Trade/Common Name	INCI Name	Manufacturer	%wt/wt
A.	<b>Floralipids Moringa Oil Refined</b>	<b>Moringa Oleifera Seed Oil</b>	<b>Floratech</b>	<b>16.00</b>
	<b>Floramac 10</b>	<b>Ethyl Macadamiate</b>	<b>Floratech</b>	<b>51.00</b>
	Hicall K-230	Mineral Oil	Kaneda Co, Ltd.	q.s.
B.	<b>Floraesters K-100 Jojoba</b>	<b>Hydrolyzed Jojoba Esters (and) Jojoba Esters (and) Water (Aqua)</b>	<b>Floratech</b>	<b>1.00</b>
	Propylene Glycol USP/EP	Propylene Glycol	Ashland	2.00
C.	Florasolvs® PEG-10 Sunflower	PEG-10 Sunflower Glycerides	The HallStar Company	1.00
	Emalex GWIS-320	PEG-20 Glyceryl Triisostearate	Nihon Emulsion Co, Ltd.	14.00
D.	DL-Alpha-Tocopherol	Tocopherol	BASF Corporation	0.10
	Fragrance	-----	-----	q.s.
	Preservative	-----	-----	q.s.
<b>Total</b>				<b>100.00</b>

## Mixing Procedure

1. Mix the ingredients of Phase A with moderate propeller agitation at room temperature.
2. In a separate vessel, mix the ingredients of Phase B at room temperature.
3. Add the ingredients of Phase C in the order listed into Phase B at room temperature.
4. Add Phase BC to Phase A with moderate propeller agitation at room temperature.
5. Add the ingredients of Phase D in the order listed to Phase ABC. Continue mixing at room temperature with moderate propeller agitation until the formula is uniform.

**Typical Properties: Clarity: 95 - 99% Transmittance**

Note: The information herein is based on our research and the research of others and is believed to be accurate. No guarantee of accuracy is made and the products are provided without warranty, expressed or implied and upon condition that purchasers shall make their own tests to determine the suitability, stability or safety of such products for their particular purposes. Likewise, statements concerning the possible use of these products are not intended as recommendations to use these products in infringement of any patent or in the treatment, prevention, or cure of any medical condition. INCI/trade names must be verified with each manufacturer. (Cleared for Public Disclosure)