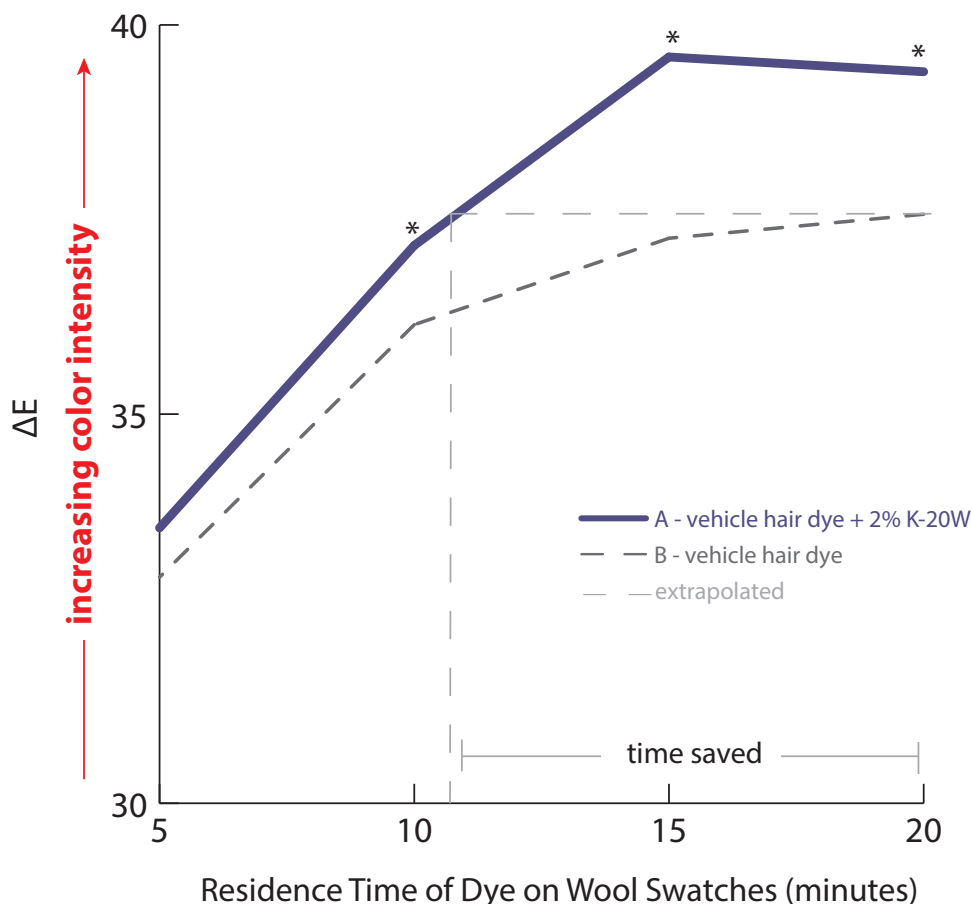




## Floraesters K-20W Jojoba in a Hair Dye Accelerates Dyeing Time

### Color Intensity



### Objective:

To evaluate Floraesters K-20W Jojoba in a hair dye for its potential to reduce the amount of time a hair dye must reside on the hair (*i.e.* accelerate hair dyeing time).



### Method:

Brown permanent hair dyes with and without 2% Floraesters K-20W Jojoba were applied to wool swatches, and change in color ( $\Delta E$ ) from pre-dye was measured after 5, 10, 15, and 20 minutes of residence time.

### Results:

Wool swatches dyed with the permanent hair dye containing 2% Floraesters K-20W Jojoba **achieved the same color intensity with just over 10 minutes** of residence time as the vehicle hair dye with 20 minutes of residence time.

**A = vehicle hair dye + 2% Floraesters K-20W Jojoba / B = vehicle hair dye**

Vehicle Hair Dye (%wt/wt): Water (q.s.), Cetearyl Alcohol (and) Ceteareth-20 (13.0%), Cetyl Alcohol (12.0%), Ethanolamine (5.0%), Oleic Acid (4.0%), Ethoxydiglycol (2.0%), Propylene Glycol (2.0%), Sodium Lauryl Sulfate (1.0%), Sodium Sulfate (1.0%), Ascorbic Acid (0.5%), p-Phenylenediamine (0.5%), and Tetrasodium EDTA (0.2%).

**Floratech Ingredient:  
Floraesters K-20W Jojoba**

The clinical study of Floratech® test formulation (CTL\_15-062) was conducted on 2" x 2" worsted gabardine wool swatches (n=3 per test article) obtained from Test Fabrics, Inc. Permanent hair dyes were mixed with a developer (20 standard lift) at a 1:1 ratio immediately before dye application. The study was blinded, and carried out under controlled temperature and humidity conditions. Color intensity for each swatch was measured using a Colorimeter CL 400 (Courage + Khazaka) at baseline prior to hair dye exposure, and after 5, 10, 15, and 20 minutes of dye residence time. Color change was calculated from  $L^*a^*b^*$  values using the following equation:  $\Delta E = \sqrt{[(L_2^* - L_1^*)^2 + (a_2^* - a_1^*)^2 + (b_2^* - b_1^*)^2]}$ . (Clinical Study 15-062 - Phase I report available upon request.)

\* Indicates statistical significance ( $p < 0.05$ ) between test articles.